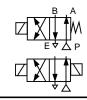


Direct Acting General Service Solenoid Valves

Brass or Stainless Steel Bodies 1/4" and 3/8" NPT



4/2 SERIES 8342

Features

- Direct acting operation and high flow construction.
- Direct acting, high flow slide-style valve.
- Optional flow control regulates cylinder speed independently, in either direction.
- Mechanical detent on dual solenoids holds last position, even after loss of electric power, pneumatics or pressure.
- No Minimum Operating Pressure Differential required to shift valve.
- Dual solenoid operation: solenoid may be energized momentarily (1/10 second) or continuously.
- Mountable in any position.

Construction

Valve Parts in Contact with Fluids								
Body	Brass	304 Stainless Steel						
Seals and Discs	NBR and FKM							
Core Tube	305 Stainless Steel							
Core and Plugnut	430F Stainless Steel							
Springs	302 Stainless Steel / 17-7 PH Stainless Steel							
Shading Coil	Copper							
Sleeve	PA							
Seats	Graphite-fi	lled PTFE						

Electrical

		Rating and Consumptio		Spare Coil Part No.		
Standard Coil		AC		General Purpose	Explosionproof	
and Class of Insulation	Watts	VA Holding	VA Inrush	AC	AC	
F	16.1	35	115	272610	272614	
F	20.1	45	140	272610	272614	

Standard Voltages: 24, 120, 240, 480 volts AC, 60 Hz. 24, 110, 115, 220, 230 volts AC, 50 Hz. Other voltages are available when required.

Note: No combination 120/60, 110/50 coil available. Must order either 120/60 or 110/50, etc.

Solenoid Enclosures

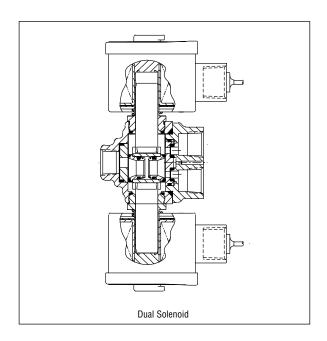
Standard: Watertight, Types 1, 2, 3, 3S, 4, and 4X.

Optional: Explosionproof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9.

(To order, add prefix "EF" to catalog number.)

See Optional Features Section for other available options.





Nominal Ambient Temperature Ranges:

Standard Class F insulation: 32°F to 125°F (0°C to 52°C) Optional Class H insulation: 32°F to 140°F (0°C to 60°C) *Refer to Engineering Section for details.*

Approvals:

CSA certified. UL listed as General Purpose Valves. Meets applicable CE directives.

Refer to Engineering Section for details.



Specifications (English units)

		Operating Pressure Differential (psi) Maximum AC			Max. Fluid. Temp. °F	Brass Body		Stainless Steel Body		Watt Rating/ Class of Coil Insulation	
Orifice Size (ins.)	Cv Flow Factor ①	Air-Inert Gas	Water	Lt. 0il @ 300 SSU	AC	Catalog Number	Constr. Ref. No.	Catalog Number	Constr. Ref. No.	AC	
SINGLE SOLENOID CONSTRUCTION											
3/16	.70	125	100	100	160	8342G1	1	8342G701	2	20.1/F	
3/16	.70	125	100	100	160	8342G3	1	8342G703	2	20.1/F	
DUAL SOLENOID CONSTRUCTION											
3/16	.70	125	125	125	160	8342G20	3	8342G720	4	16.1/F	
3/16	.70	125	125	125	160	8342G22	3	8342G722	4	16.1/F	
((ins.) ENOID C 3/16 3/16 IOID CO 3/16	Size (ins.) Cv Flow Factor ① ENOID CONSTRUCT 3/16 .70 3/16 .70 OID CONSTRUCTION 3/16 .70	rifice Size (IV) Flow Factor ⊕ Air-Inert Gas ENOID CONSTRUCTION 3/16 .70 125 3/16 .70 125 DOID CONSTRUCTION 3/16 .70 125	rifice Size (Ins.) Factor ⊕ Air-Inert Gas Water ENOID CONSTRUCTION 3/16 .70 125 100 3/16 .70 125 100 IOID CONSTRUCTION 3/16 .70 125 125 3/16 .70 125 125	rifice Size (cv Flow (ins.)) Factor ⊕ Air-Inert Gas Water 300 SSU ENOID CONSTRUCTION 3/16 .70 125 100 100 3/16 .70 125 100 100 10ID CONSTRUCTION 3/16 .70 125 125 125	Maximum AC Temp. °F	Maximum AC Temp. °F Brass Body Size Cv Flow Air-Inert Gas Water 300 SSU AC Catalog Number	Maximum AC Temp. °F Brass Body	Maximum AC Temp. °F Brass Body Stainless Steel	Name	

Specifications (Metric units)

B:	-		Operating Pressure Differential (bar) Maximum AC			Max. Fluid. Temp. °C	Brass Body		Stainless Steel Body		Watt Rating/ Class of Coil Insulation
Pipe Size (ins.)	Orifice Size (mm)	Kv Flow Factor (m3/h) ①	Air-Inert Gas	Water	Lt. 0il @ 300 SSU	AC	Catalog Number	Constr. Ref. No.	Catalog Number	Constr. Ref. No.	AC
SINGLE	SINGLE SOLENOID CONSTRUCTION										
1/4	4.8	.60	9	7	7	70	8342G1	1	8342G701	2	20.1/F
3/8	4.8	.60	9	7	7	70	8342G3	1	8342G703	2	20.1/F
DUAL SOLENOID CONSTRUCTION											
1/4	4.8	.60	9	9	9	70	8342G20	3	8342G720	4	16.1/F
3/8	4.8	.60	9	9	9	70	8342G22	3	8342G722	4	16.1/F
Notes:	Notes: ① With built-in flow control (Suffix "M"), the Kv is 0.38 and an 0.03 bar minimum operating pressure is required.										

Dimensions: inches (mm)

